



Adhesin A 7815

September-2009

PRODUCT DESCRIPTION

Adhesin A 7815 provides the following product characteristics:

Technology	Synthetic Resin Dispersion
Application	Bags and pouches Industry or Packaging Industry

Application Areas

- Bonding of unlacquered and lacquered materials
- General bonding of paper
- Bonding of longitudinal seam of unlacquered and lacquered papers

Film Properties

- elastic

Product Properties

Adhesin A 7815 is a fast setting adhesive. The product shows a medium viscosity.

Technical Data

Adhesin A 7815:

Viscosity, Brookfield - RVT, 4/20/23, mPa.s	3,500 to 5,500
ISO 2555	
pH value	5 to 7
ISO 976	

Compliance with food packaging regulations

Under specific conditions (FDA, EC-guidelines and BfR recommendations) the adhesive is suitable for the manufacture of food packaging materials. A conformity letter with further details is available on request. The responsibility for compliance with the specific conditions is with the converter and not with the adhesive supplier.

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- disc
- nozzle
- roller
- segment

Most suitable processing temperature: 18 - 25 °C.

Dilution

Adhesin A 7815 can be diluted with cold water if required.

Cleaning

Uncured adhesive residues can easily be removed with water. Wetting agents accelerate the cleaning process.

Handling Information

Due to the variety of different materials available on the markets pre-tests should be carried out.

STORAGE

- Protect from freezing.
- Close containers thoroughly after use.
- Optimum storage temperature: 10 - 30 °C.

Shelf life:

Shelf-life (in unopened original packaging), 6 months

Classification:

Please refer to the corresponding safety data sheets for details on:

Hazardous Information
Transport Regulations
Safety Regulations

ADDITIONAL INFORMATION

Disclaimer:

The Information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention. This datasheet replaces all former versions.

Reference 0.0

Van Asperen Kleefstoffen B.V. Vaartweg 106 8243 PP Lelystad
Tel: +31 (0) 320-260261 Fax: +31 (0) 320-260050
Email: info@van-asperen.nl www.van-asperen.nl

Henkel AG & Co. KGaA . AI - Industrial Adhesives
40191 Duesseldorf . Germany
Phone: +49 - (0)211 - 797-0
www.henkel.com

van Asperen
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